Dri-Mesh Pro Sport Shirt

Sport Intern

Sport-Tek By Port Authority





T474

- * 3.9-ounce mini pique body fabric * 3-button placket * Dyed-to-match buttons
- * 95/5 poly/spandex stretch mesh panels and locker patch * Tagless

Finished Measurements in Inches											
Size	XS	S	М	L	XL	2XL	3XL	4XL			
Chest	17.5	19.5	21.5	23.5	25.5	27.5	29.5	31.5			
Body	28	29	31	33	34	35	36	37			
Sleeve	8	8.5	9	9.5	10	10.5	11	11.5			

Chest width measured 1" below arm hole. Body length measured from high point shoulder seam to hem. Sleeve length measured from shoulder seam to hem.

Care Instructions: Machine wash cold with like colors. Non-chlorine bleach. Do not use softeners. Tumble dry low. Remove promptly. Cool iron if needed.

Colors						
	Maroon					
	Steel					
	Sandstone					
	Navy					
	Dark Green					
	Black					

Please Note:

Colors shown are approximate and for reference only. For closest match see PMS colors, or for exact match, returnable samples and grommeted samples are available

Due to the nature of performance fabrics, special care must be taken when printing and drying.

Color Chart											
Base Colors	Maroon	Steel	Sandstone	Navy	Dark Green	Black					
Textile PMS	19-1621 TC	11-0000 TC	14-0108 TC	19-4019 TC	19-5408 TC	19-4305 TC					
General PMS	5185 C	Cool Gray 10	7535 C	532 C	445 C	Process Black					

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Dri-mesh Screen Printing Recommendation

Preparation: It is recommended to run test print samples on the Dri-mesh fabric before printing your entire lot of garments to gauge the shrinkage of the fabric. Some factors such as the color of the garment, the size of the imprint and the number of colors used during printing will contribute to greater shrinkage when run through the dryer.

- Black, Navy & Red tend to shrink more when exposed to heat
- The more colors used means the garment will be flashed in between colors which inherently exposes the garment to more heat
- The greater the size of the imprint will cause the garment to retain heat during the drying process causing additional shrinkage to the garment

Ink: It is recommended to mix a "Plastisol" agent in the ink to prevent the screen from cracking in the future. Dri-mesh fabric is naturally stretchy which means the imprint should stretch with the fabric.

Drying: It is recommended to run the finished imprinted garments through the dryer at 320 degrees Fahrenheit; not higher or lower. If you are printing cotton garments alongside the Dri-mesh fabric, we recommend you dry each fabric separately if the cotton garment requires a higher drying temperature. If you are printing cotton garments prior to printing Dri-mesh, lower the temperature to 320 degrees and wait about 10 minutes for the dryer to cool to the right temperature.

- Higher than 320 degrees: May cause the garment to shrink up to 2-3 inches in length. Depending on what temperature setting you have your dryer; it may cause the garment to melt or plasticize.
- Lower than 320 degrees: May cause the screen print not to cure properly which will not allow the imprint to hold up in the wash machine.
- Outside Temperature: If you are printing in an warmer climate or during the summer, we recommend you consider the outside temperature when sending Dri-mesh fabric through the dryer.

Dryer Speed: If you are printing darker colors in Dri-mesh, you may increase the speed in which the garment runs through the dryer to cure the imprint and limit the garments exposure to the heat.

Disclosure: It is the nature of all poly fabrics to shrink when exposed to direct heat. SanMar recommends our customer's contact your preferred ink supplier for specific instructions in printing polymer fabrics.